



SURFACE FINISH SHEET

| No. | Roughness Total | Roughness Average | Center Line Average | Root Mean Square | Cut-off length | |
|-----|-----------------|-------------------|---------------------|------------------|----------------|------|
| | microns | microns | micro inches | micro inches | Inches | mm |
| 1. | 0.3 | 0.025 | 1 | 1.1 | 0.003 | 0.08 |
| 2. | 0.5 | 0.05 | 2 | 2.2 | 0.01 | 0.25 |
| 3. | 0.8 | 0.1 | 4 | 4.4 | 0.01 | 0.25 |
| 4. | 1.2 | 0.2 | 8 | 8.8 | 0.01 | 0.25 |
| 5. | 2.0 | 0.4 | 16 | 17.6 | 0.01 | 0.25 |
| 6. | 4.0 | 0.8 | 32 | 35.2 | 0.03 | 0.8 |
| 7. | 8.0 | 1.6 | 63 | 64.3 | 0.03 | 0.8 |